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1. (Four Times Amended) An ink-jet recording apparatus for forming an image on a recording medium comprising a plurality of ink discharge means and a plurality of ink discharge openings, wherein a plurality of inks is discharged from the plurality of ink discharge openings by driving the ink discharge means, each ink having a penetrability, a dye density and a color;

said plural ink discharge openings corresponding to a plurality of inks with different dye densities, wherein the penetrabilities of inks having different dye densities and same colors are different from each other and ink having low dye density among the plurality of inks of different dye densities and same colors has more penetrability with respect to the recording medium than ink having high dye density:

and wherein said plurality of inks contain different component ratios of a surface active component, wherein an ink having a relatively high dye density has a lower component ratio of said surface active component than an ink having a relatively low dye density.

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14. (Four Times Amended) An ink-jet recording method for forming an image on a recording medium comprising the steps of:

providing a plurality of inks, each having a penetrability, a dye density and a color;
providing a recording medium;

providing a plurality of ink discharge openings and
a plurality of ink discharge means;

discharging onto the recording medium the plurality
of inks from the plurality of ink discharge openings by
driving the ink discharge means;

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said plurality of ink discharge openings
corresponding to a plurality of inks with different dye
densities, wherein the penetrabilities of inks having
different dye densities and same colors are different from
each other, and ink having low dye density among the
plurality of inks of different dye densities and same colors
has more penetrability with respect to the recording medium
than ink having high dye density; [and]

wherein said plurality of inks contain different
component ratios of a surface active component, wherein an
ink having a relatively high dye density has a lower
component ratio of said surface active component than an ink
having a relatively low dye density; and

forming an image on the recording medium.

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21. (Four Times Amended) An ink-jet recording
apparatus, comprising a recording head equipped with a
plurality of ink discharge means, and a plurality of
discharge ports, wherein the plural discharge ports of said
recording head are comprised of a plurality of discharge port
trains corresponding to a plurality of inks, wherein the

plurality of inks is discharged onto a recording medium to form an image, each of the plurality of inks having a penetrability, a color and a different dye density, wherein the penetrabilities of inks having different dye densities and same colors are different from each other and ink having low dye density among the plurality of inks of different dye densities and same colors has more penetrability with respect to the recording medium than ink having high dye density,

and wherein said plurality of inks contain different component ratios of a surface active component, wherein an ink having a relatively high dye density has a lower component ratio of said surface active component than an ink having a relatively low dye density.

30. (Four Times Amended) An ink-jet recording apparatus, comprising a plurality of recording heads equipped with a plurality of ink discharge means and a plurality of discharge ports, wherein said plural recording heads correspond to a plurality of inks, each ink having a penetrability, a color and a different dye density, wherein the plurality of inks is discharged onto a recording medium to form an image, and wherein the penetrabilities of inks having different dye densities and same colors are different from each other and ink having low dye density among the plurality of inks of different dye densities and same colors

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has more penetrability with respect to the recording medium than ink having high dye density;

and wherein said plurality of inks contain
different component ratios of a surface active component,
wherein an ink having a relatively high dye density has a
lower component ratio of said surface active component than
an ink having a relatively low dye density.

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36. (Three Times Amended) A recorded article comprising a recording medium and a plurality of inks adhering thereto, each of said plurality of inks having a dye density, a color and a penetrability with respect to the recording medium, wherein, of said plurality of inks, inks having different dye densities and same colors have different penetrabilities from each other and ink having low dye density has more penetrability with respect to the recording medium than ink having high dye density;

and wherein said plurality of inks contain
different component ratios of a surface active component,
wherein an ink having a relatively high dye density has a
lower component ratio of said surface active component than
an ink having a relatively low dye density.